



Take a closer look at your welding

The Weld Analyser offers the engineering professional the facilities to analyse, fault-find and improve process quality on today's sophisticated welding control systems. Full traceability gives you the confidence in your processes that your customers demand.

features	benefits
intuitive, flexible interface	easy to use
LCD 128 x 64 pixels FSTN with yellow/green backlight	easily legible in all lighting conditions
embossed disc tactile keypad with antiglare display window	positive keypad action
auto power-off	extends battery lifetime
large choice of toroids	suitable for almost any application
AC or MFDC operation	reads waveforms from 50Hz upwards
calibration certificate	traceable accuracy
USB connection	data archiving
small and lightweight	easily portable
integrator output	oscilloscope connection
WA Terminal software	data archiving

includes \varnothing 150 mm flexible toroid, batteries and carrying case

options

flexible toroid \varnothing 75, 150 or 300 mm with 2 m lead

attenuator module for measuring currents up to 240kA

		WA2 Weld Analy data sheet	yser	
power source		rechargeable NiMH		
display		128 x 64 pixels FSTN transflective with yellow/green backlight	item	part numbers
ranges	current	2.00 to 60.00 kA (up to 240 kA with optional attenuator module)	WA2 with Ø 150 mm toroid	03-10-20
	duration	9999 cycles (AC) 199.9 seconds (DC)	NiMH batteries and charger	90-90-57
monitored parameters	s current peak RMS average RMS lowest RMS +ve or -ve ½ cycles (AC) accuracy +/- 2% of full scale		W296557 Ø 75 mm, 2 m	
	time	total weld time any pulse time number of pulses accuracy +/- 0 flexible tore	flexible toroids	W296558 Ø 150 mm, 2 m
	conduction angle average conduction angle conduction angle of every sample accuracy ± 4°		₩296559 Ø 300 mm, 2 m	
	position	position of monitored parameter in weld pulse train		90-90-02-07 6 m extensio (specification 150 mV/10
programmable parameters	AC	frequency blanking weld capture	attenuator module	90-90-62
	DC	current threshold blanking weld capture	manual	91-00-00-00-42
USB drivers		www.ftdichip.com/Drivers/VCP.htm		•
dimensions		85w x 30d x 170h mm 500g including cells		

example displays					
display	AC	DC			
data	Грата ТО.00 / 100° 10.00 кА 12. 10.0 го	Фата(<u>Detail(Setup)</u> 10.00 кА 12 100 мз			
detail	Data/Detail(Setup) □ JUL % KA A* A 1 1+ 9.79- 101 1 1 1- 9.99 97 1 2+ 10.09+ 102 1 2+ 10.09+ 102 1 2- 9.97 102 102 1 3+ 9.93 102 × 102 102 102	(Data)Detail(Setup) □ 10 9.79- 1 20 9.99 1 30 10.09+ 1 40 9.97 1 50 9.93 ■			
setup	(Data/Detail/Setup) ►Mode AC Frequency 50 Hz DC threshold 80 % Print off Blanking 2 cycles Stop after all cyc.	(Data/Detail/Setup) ►Mode DC Frequency 50 Hz DC threshold 80 % Print off Blanking 20 ms Stop after all ms			

Information in this document is subject to change without notice.

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