



Press **Operation**

UP and Select

Pressing both of these at t Power-up time will default the display numbers (see page 2).

Page 2

Will change the display to page 2 allowing number of pulses to be programmed if required The pulses is changed using the up/down buttons. Pressing Page 2 button returns to the main screen

UP

At run time will provide a “dummy” weld count allowing testing without a welder

Down

At run time does nothing

Select

Pressing select will rotate the cursor through 7 places and cause the counter to be in setup mode.

After placement of the cursor
The user may change the values with the up/Down button
Location at the exclamation mark allows the operator to press both the up/down buttons to clear the value to zero.

Both weld sum and lot sum may be changed up and down using the Up/Down buttons individually if the cursor is located at the exclamation mark associated with the value.

Tip life may only be reset to zero, and can't be incremented or decremented



When the cursor is at the last location (bottom left side) the system will revert to “RUN” mode versus “Setup” mode

UP and Select

Pressing both of these at t Power-up time will default the display numbers, and allow access to the timer functions.

Once a part is completed, the “weld complete” relay activates. The time before activation, and the “on” time is programmable from zero to 25.5 seconds.

Use the up and down buttons to change the time intervals. Once programmed, use the “select” button to get to the next entry.



After programming the On delay (time before relay is activated), use the SELECT button to advance to the next screen



After programming the On Time Delay (time that the relay remains on), use the SELECT button to put the counter in run mode