HRS040

+SPOT WELD Inc.

Brand: SMC

Style: Thermo-chiller Air Cooled

Model #: HRS040-AN-20

Size: 14.9"W x 23.5"L x 26.7"H (377mmW x 592mmL x 676mmH)

Voltage: 230V/60Hz/1-phase

Weight: 117lbs (53kg)

Cooling Capacity: 1.2-Ton (4200W)

Set Temperature Range: 40F - 100F (5C-40C)

Rated Flow: 1.85GPM (7LPM) Max Flow: 10.6GPM (40LPM) Max Pump Head: 62ft (19m)

Pump output: 0.26HP Tank size: 1.3gal (5L) Circuit Protector: 20A

Rated Operating Current: 9.6A Rated power consumption: 1.9kVA

Noise Level: 66dB

HRS-BP004 SMC Bypass Set included

Pricing**

HRS040-AN-20: \$4,930.00 *



Included:

 HRS-BP004 SMC Bypass Set included

Thermo-chiller Standard Type Single-phase 200 to 230 VAC



HRS Series

How to Order

Air-cooled refrigeration HRS 018

	- Coming capacity
012	Cooling capacity 1100/1300 W (50/60 Hz)
018	Cooling capacity 1700/1900 W (50/60 Hz)
024	Cooling capacity 2100/2400 W (50/60 Hz)
030	Cooling capacity 2600/3200 W (50/60 Hz)
040	Cooling capacity 3800/4200 W (50/60 Hz)
050	Cooling capacity 4700/5100 W (50/60 Hz)
060	Cooling capacity 4900/5900 W (50/60 Hz)

UL Standards: Applicable to only 60 Hz The pump of 050 and 060 have a mechanical seal and leakage could occur depending on circulating fluid quality. We recommend you to use the particle filter kit, HRS-PF004, as a preventive measure.

> Cooling method Air-cooled refrigeration

> > Pipe thread type

Nil	Rc
F	G (with PT-G conversion fitting set)
N	NPT (with PT-NPT conversion fitting set)

Symbol	Option	Applicable model				
Nil	None					
В	With earth leakage breaker	HRS012/018/024				
J	With automatic fluid fill function	030/040/050/060				
M	Applicable to deionized water piping*1					
T	High-pressure pump mounted*2	HRS012/018/024/030/040				
G	High-temperature environment specification	HRS012/018/024				
W	SI unit only	HRS012/018/024 030/040/050/060				
Z	Not UL compliant	HRS040				

- When multiple options are combined, indicate symbols in alphabetical order.
 If using deionized water that is 1 MΩ-cm or more (1 µS/cm or less), please select this option.
 The cooling capacity will decrease by about 300 W from the value
- The pump has a mechanical seal in it and leakage could occur depending on circulating fluid quality. We recommend you to use the particle filter kit, HRS-PF003, as a preventive measure.

Symbol	Power supply
20	Single-phase 200 to 230 VAC (50/60 Hz)

*1 UL Standards: Applicable to only 60 Hz

Specifications * There are different values from standard specifications. Refer to pages 52 to 54 for details.

	Model	HRS012-A□-20	HRS018-A□-20	HRS024-A□-20	HRS030-A□-20	HRS040-A□-20	0 HRS050-A□-20	HRS060-A□-20							
C	ooling method				-cooled refrigera										
Re	efrigerant		R407C (HFC) R410A (HFC)												
Re	efrigerant charge kg	0.35	0.36	0.36	0.57	0.53	0.65	0.85							
C	ontrol method	PID control													
An	mbient temperature/Humidity/Altitude*1, 12	Temperature: 5 to 40°C, High-temperature environment specification (option): 5 to 45°C, Humidity: 30 to 70%, Altitude: less than 3000 m													
	Circulating fluid*2	Tap water, 15% ethylene glycol aqueous solution*4													
_	Set temperature range*1 °C	5 to 40													
stem	Cooling capacity (50/60 Hz)*3 W	1100/1300	1700/1900	2100/2400	2600/3200	3800/4200	4700/5100	4900/5900							
Хŧ	Heating capacity (50/60 Hz)*3 W		530/650		600/640	900/1100	1100/1400	1000/1300							
s	Temperature stability*5 °C		±0.1												
Į mig	Rated flow (50/60 Hz)*6.7 L/min			13 MPa)/7 (0.18	MPa)		23 (0.24 MPa)/28 (0.32 MPa) 23 (0.21 MPa)/28 (
			27/29		34	/40	31/42	29/38							
Circulating	Maximum pump head (50/60 Hz) m			14/19			50								
	Output W			200	550										
5	Tank capacity L				Approx. 5										
≅	Port size				Rc1/2										
	Fluid contact material		Stainless ste	ımina ceramic,											
system	Power supply	Single-phase 200 to 230 VAC (50/60 Hz) Allowable voltage range ±10%													
	Circuit protector A		1	-	20	30									
Electrical	Applicable earth leakage breaker capacity*8 A		1	0	20 30										
ö	Rated operating current A	4.6/5.1	4.7/5.2	5.1/5.9	5.2/6.0	7.9/9.6	8/11	8.9/11.5							
	Rated power consumption (50/60 Hz)*3 kVA	0.9/1.0	0.9/1.0	1.0/1.2	1.0/1.2	1.6/1.9	1.7/2.2	1.8/2.3							
No	oise level (50/60 Hz)*9 dB		60/61		62/65	64/66	65/68	66/68							
Accessories		Fitting (for drain outlet) 1 pc. *11, Input/output signal connector 1 pc., Power supply connector 1 pc. *12, Operation Manual (for installation/operation) 1, Quick Manual (with a clear case) 1*12, Alarm code list sticker 1, Ferrite core (for communication) 1 pc., Power supply cable: Option (sold separately) to be ordered or prepared by the user.													
W	eight*10 kg		43		47	53	69 73								

*1 No condensation should be present.

Two Conformation Should be present.
 If any acties it sued, use water that is compliant with the Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994 cooling water system - circulating type - make-up water). Refer to "Specific Product Precautions" for other usable circulating fluids.
 Ambient temperature: 25°C, (2) Circulating fluid temperature: 20°C, (3) Circulating fluid

at the rated flow, © Circulating fluid: Tap water
Refer to the cooling capacity and heating capacity graphs on pages 39 to 43 for details.

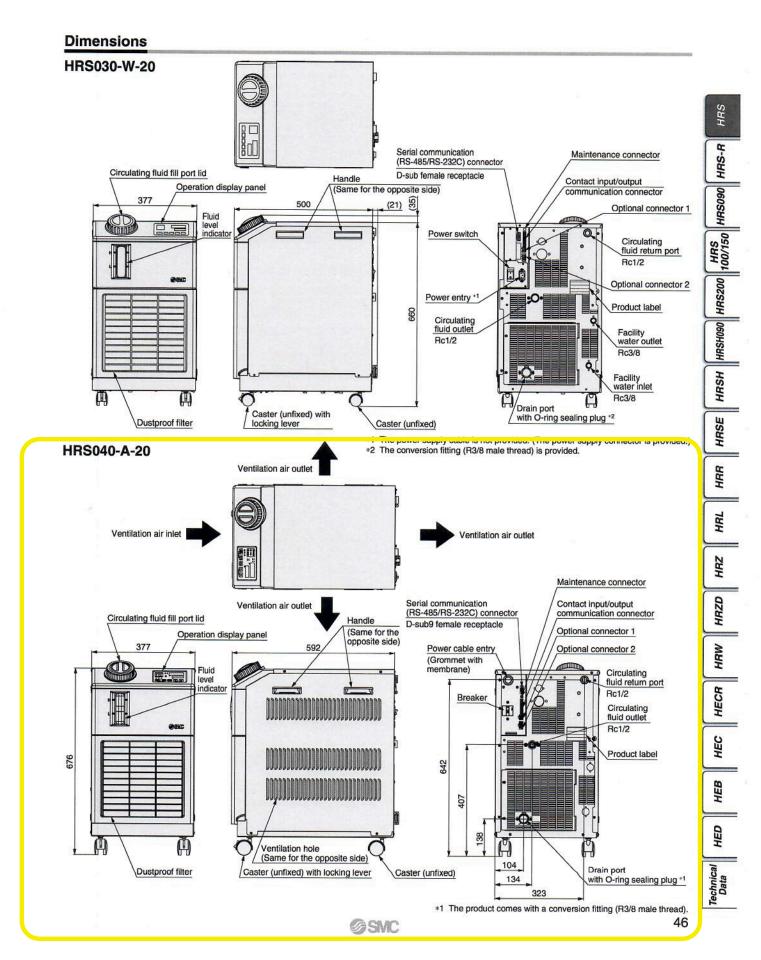
44 Use a 15% ethylene glycol aqueous solution if operating in a place where the circulating fluid temperature is 10°C or less.

*5 Temperature at the thermo-chiller outlet when the circulating fluid flow is at the rated flow and the circulating fluid outlet and return port are directly connected.

The installation environment and power supply are within the specification range and stable.

- *6 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C *7 The required minimum flow rate for maintaining the cooling capacity or temperature stability
- The required minimum now rate for maintaining the cooling capacity or temperature stability. The specification of the cooling capacity and the temperature stability may not be satisfied if the flow rate is lower than the rated flow. (In such a case, use a bypass piping set (sold separately).)
 Purchase an earth leakage breaker with a sensitivity current of 30 mA separately. (A product with an optional earth leakage breaker (option B) is also available.)
 Front: 1 m, height: 1 m, stable with no load, Other conditions → See *3.
- *10 Weight in the dry state without circulating fluids *11 It is not provided for the HRS050/060.
- *12 It is not provided for the HRS040/050/060.
 *13 If the product is used at an altitude of 1000 m or higher, refer to "Operating Environment/Storage Environment" (page 72) Item 14 "For altitudes of 1000 m or higher

Thermo-chiller Standard Type HRS Series



Circulating Fluid Temperature Controller





*1 To be obtained for the HRS040



Thermo-chiler Standard Type

Lightweight/Compact HRS050/HRS060 Temperature stability ±0.1°c HRS012/018/024 New HRS040 **HRS030** @SMC @ SMC Same width for all models: 377 mm Model Weight Cooling capacity (60 Hz) Set temperature range Size [mm] 1300 W **HRS012** 40 kg W 377 x H 615 x D 500 **HRS018** 1900 W **HRS024** 2400 W 5 to 40°C W 377 x H 660 x D 500 47 kg **HRS030** 3200 W New HRS040 W 377 x H 676 x D 592 4200 W 53 kg **HRS050** 69 kg 5100 W

Compatible
with power supplies
in Europe, Asia,
Oceania, North, Central,
and South America

HRS060

- Single-phase 100 VAC (50/60 Hz), 115 VAC (60 Hz)
 - Single-phase 200 to 230 VAC (50/60 Hz)

With heating function

73 kg

W 377 x H 976 x D 592

Due to the heating method which uses discharged heat, a heater is unnecessary.

Convenient functions

Timer operation function/Unit conversion function/Power failure auto-restart function/ Anti-freezing operation function

Easy maintenance

Toolless maintenance of filter

Self-diagnosis function and check display

35 types of alarm codes

5900 W

Communication function

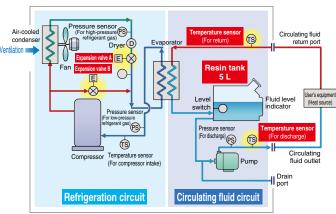
Equipped with serial communication (RS232C/RS485) and contact I/Os (2 inputs and 3 outputs) as standard

Environmentally friendly R407C R410A as refrigerant

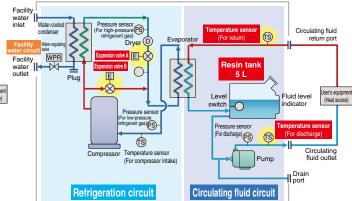
Temperature stability $\pm 0.1^{\circ}\text{C}$ / Compact

A precision temperature control method which utilizes expansion valves and temperature sensors allowed for the realization of a product with a high temperature stability of ±0.1°C and a small-size tank.

■ Air-cooled HRS□-A-□



■ Water-cooled HRS□-W-□



Refrigeration circuit

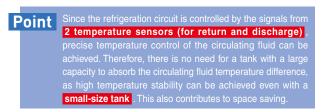
- The compressor compresses the refrigerant gas and discharges high-temperature, high-pressure refrigerant gas.
- In the case of air-cooled refrigeration, the high-temperature, high-pressure refrigerant gas is cooled down by fan ventilation in the air-cooled condenser, where it is then liquefied. In the case of water-cooled refrigeration, the refrigerant gas is cooled by the facility water in the facility water circuit in the water-cooled condenser, where it is then liquefied.
- The liquefied high-pressure refrigerant gas expands and its temperature lowers when it passes through expansion valve A, where it vaporizes after receiving heat from the circulating fluid in the evaporator.
- The vaporized refrigerant gas is sucked into the compressor and compressed again.
- When heating the circulating fluid, the high-pressure, hightemperature refrigerant gas is bypassed into the evaporator by expansion valve B to heat the circulating fluid.



Vertilation

Circulating fluid circuit

- After the circulating fluid discharged from the pump is heated or cooled by the user's equipment, it returns to the thermo-chiller.
- The circulating fluid is controlled to remain at a set temperature by the refrigeration circuit. It will then be discharged to the user's equipment side again by the thermo-chiller.



Facility water circuit

Reduced-height double condenser structure (HRS030/040/060)

For water-cooled refrigeration HRS□-W-□

 The water-regulating valve opens and closes to keep the refrigerant gas pressure consistent. The facility water flow rate is controlled by the water-regulating valve.

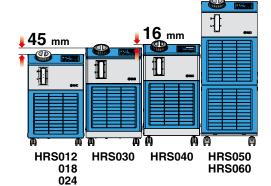
Can be installed with both sides close to a wall

(HRS012/018/024 * Except option G)

Existing Multiple air-cooled condensers are provided on the top and bottom.

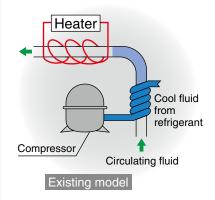
HRS030/040

A maximum reduction in the height of the product has been achieved

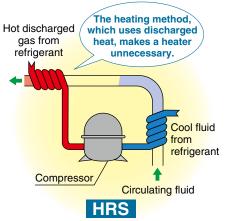


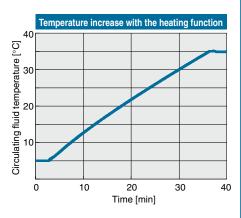


With heating function



* This is just an example diagram.





A heater is not required even when the ambient temperature is low.

Simple operation

Step 1 Press the RUN/ stop key.

Step ② Adjust the temperature setting with the 🔻 / 🔼 keys.

Step 3 Press the RUN/ STOP key to stop operation. Easy operation

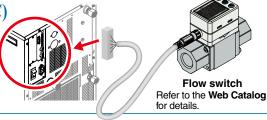


Large digital display

The large digital display (7-segment and 4 digits) and 2-row display provide a clearer view of the current value (PV) and set value (SV).

Power supply (24 VDC) available

Power can be supplied from the connector on the rear side of the HRS to external switches, etc.





Variations

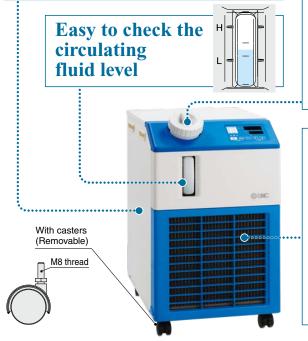
variations									
Мо	Model Cooling method Cooling capacity [W] (50/60 Hz) Single-phase 100 VAC (50/60 Hz) (50/60 Hz) Single-phase 200 to 230 VAC (50/60 Hz)		Option p. 28	Optional accessories p. 31	International standards				
Ø	HRS012		1100/1300	•	•		Anti-quake bracket Piping conversion fitting (For air-cooled, water-cooled, and options)		
0	LIDCO10		1500/1700	•	_	· With earth leakage	· Concentration meter		
	HRS018		1700/1900	_	•	breaker · With automatic fluid	· Bypass piping set		
0	HRS024	Air-cooled	2100/2400	_	•	fill function Applicable to deionized	Power supply cable DI filter set	((
	HRS030	refrigeration Water-	2600/3200	_	•	water piping - High-pressure pump mounted (* The HRS050/	Electric resistance sensor set/ Electric resistance control set Electric conductivity sensor set/ Electric conductivity control set	(UL Standards)	
	HRS040	cooled refrigeration	3800/4200	_	•	O60 cannot be selected.) SI unit only High-temperature	, ,	Refer to pages 11 to 14 for details on applicable models.	
	HRS050	HRS050 4700		_	•	environment specification (* The HRS030/040/050/060 cannot be selected.)	Connector cover Analog gateway unit Replacement type dustproof filter set	models.	
	HRS060		4900/5900	_	•		Separately-installed power transformer		

Reduced maintenance hours for the pump

Now with a magnet pump*1

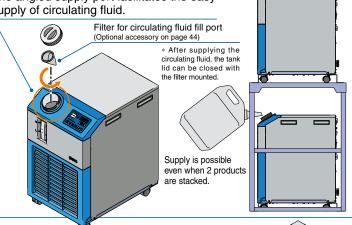
Due to the adoption of a sealless pump, no external leakage of the circulating fluid occurs. Also, periodic checking for pump leakage and replacement of the mechanical seal are not necessary.

*1 For products with the high-pressure pump option and for the HRS050/060, a mechanical seal pump is used.





The angled supply port facilitates the easy supply of circulating fluid.



Toolless inspection and cleaning of air-cooled condenser

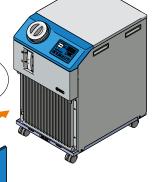
Dustproof filter

Integrated with the grill of the front panel

Mounting and removal can be performed with ease.

Easy to remove dust, cutting chips, etc., stuck to the dustproof net with a brush or air blow

Easy to mount/ remove due to magnetic construction



Replacement type dustproof filter set (p. 42)

Suitable for use in excessively dusty atmospheres The disposable type filter reduces the time and effort required for cleaning.



Particle filter set (p. 40)

Removes foreign matter in the circulating fluid Effective in preventing foreign matter from entering the user's equipment and chiller



Prevents pump malfunction Prevents the water-cooled condenser performance from falling

Convenient functions (Refer to the Operation Manual for details.)

■ Timer operation function

Timer for ON and OFF can be set in units of 0.5 h up to 99.5 h.

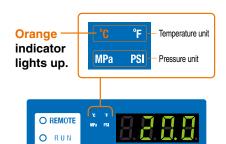
Ex.) Can be set to stop on Saturday and Sunday and restart on Monday morning

Ex. SE.02 "ON timer"

Timer The time remaining can be checked. O REMOTE O RUN O ALARM

Unit conversion function

Temperature and pressure units can be changed.



Power failure auto-restart function

Automatic restart after stoppage due to power failure, etc., is possible without pressing the RUNY key, and remote operation is also possible.

Anti-freezing operation function

If the circulating fluid approaches its freezing point, for example, on a cold winter night, the pump operates automatically, and the heat generated by the pump warms the circulating fluid, preventing freezing.

Key-lock function

Can be set in advance to protect the set values from being changed by pressing keys by mistake.

- Function to output a signal for completion of preparation Notifies by communication when the temperature reaches the pre-set temperature range
- Independent operation of the pump The pump can be operated independently while

Self-diagnosis function and check display

Display of 35 types of alarm codes For details, refer to page 26.

Operation is monitored at all times by the integrated sensor.

Should any error occur, the self-diagnosis result is displayed by the applicable alarm code (35 types).

This makes it easier to identify the cause of the alarm.

Can be used before requesting service

Changeable alarm set values

Setting item	Set value
Circulating fluid discharge temperature rise	5 to 48°C
Circulating fluid discharge temperature drop	1 to 39°C
Circulating fluid discharge pressure rise	0.05 to 0.75 MPa*1
Circulating fluid discharge pressure drop	0.05 to 0.18 MPa*1

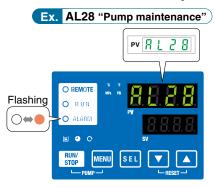
^{*1} Set values vary depending on the model.



Alarm codes can be used for the notification of upcoming recommended maintenance.

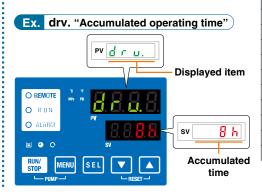
The codes notify you when it's time to check the pump and fan motor. Helpful for facility maintenance

* A fan motor is not used in water-cooled refrigeration.



Check display

The internal temperature, pressure, and operating time of the product are displayed.



Displayed item Circulating fluid outlet temperature Circulating fluid return temperature Compressor gas temperature Circulating fluid outlet pressure Compressor gas discharge pressure Compressor gas return pressure Accumulated operating time Accumulated operating time of pump Accumulated operating time of fan motor*1 Accumulated operating time of compressor

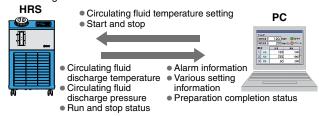
*1 These are displayed only for air-cooled refrigeration.

Communication function

Serial communication (RS232C/RS485) and contact I/Os (2 inputs and 3 outputs) are equipped as standard. This allows for communication with the user's equipment and system construction, depending on the application. A 24 VDC output can be also provided and is available for use with flow switches (SMC's PF2W, etc.).

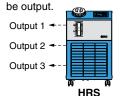
Ex. 1) Remote signal I/O through serial communication

Remote operation is enabled (to start and stop operation) through serial communication.



Ex. 3 Alarm and operation status (start, stop, etc.) signal output

The alarm and status generated in the product are assigned to 3 output signals based on their contents, which can then



Output setting example

Output 1: Temperature rise

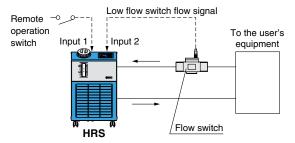
Output 2: Pressure rise

Output 3: Operation status

(start, stop, etc.)

Ex. 2 Remote operation signal input

One of the contact inputs is used for remote operation and the other is used to monitor the flow of a flow switch. This is where their alarm outputs are taken in.

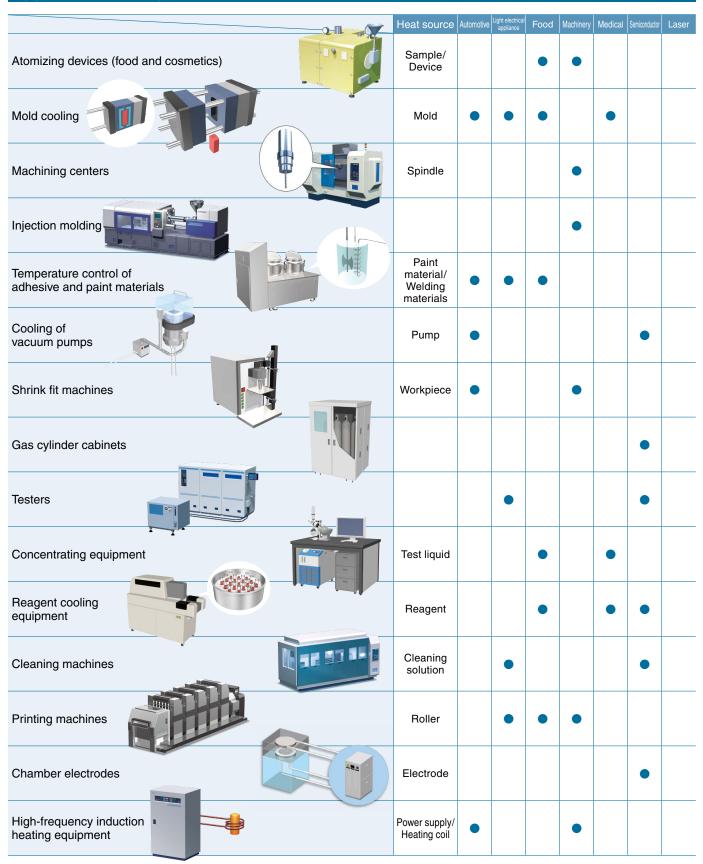


Power for flow switches (24 VDC) can be supplied by the thermo-chiller.

Application Examples

	Heat source	Automotive	Light electrical appliance	Food	Machinery	Medical	Semiconductor	Laser
Arc welding machines	Torch	•			•			
Resistance welding machines	Tip	•	•		•			
Laser welding machines	Oscillator	•	•		•		•	
Laser beam machines	Oscillator/ Power supply							•
Fiber lasers Oscillators Transmission cable connectors								•
Secondary battery manufacturing processes	Welded portion							•
3D metal printers Additive manufacturing								•
UV curing devices	Lamp	•	•	•		•		
X-ray instruments			•			•	•	
Electronic microscopes	Lens		•			•	•	
MRIs						•		
Laser markers	Oscillator	•	•	•		•	•	•
Ultrasonic wave inspection machines	Oscillator	•	•		•			•
Atomizing devices Crushing equipment	Blade			•				
Linear motors	Motor	•			•			
Packaging lines (food)	Dies/ Welded portions			•				

Application Examples



Global Supply Network

SMC has a comprehensive network in the global market.

We now have a presence of more than 500 branch offices and distributors in 83 countries and regions worldwide, such as Asia, Oceania, North/Central/South America, and Europe. With this global network, we are able to provide a global supply of our substantial range of products and high-quality customer service. We also provide full support to local factories, foreign manufacturing companies, and Japanese companies in each country.



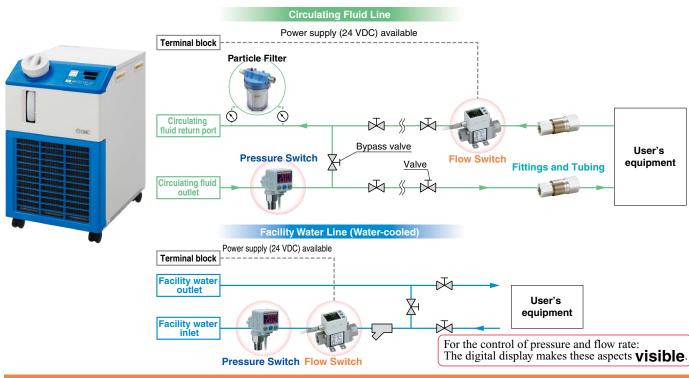


SMC Thermo-chiller Variations

Lots of variations are available according to the users' requirements.

	Series		Set temperature		Cooling capacity [kW]								International	International				
Sei			range [°C]	1.2	1.8	2.4	3	4	5	6	9	10	15	20	25	28	Environment	standards
	HRSE Basic type	±2.0	10 to 30	•	•	•											Indoor use	(€ (Only 230 VAC type)
	HRS Standard type	±0.1	5 to 40	•	•	•	•	•	•	•							Indoor use	(€ ,, (Only 60 Hz)
	HRS090 Standard type	±0.5	5 to 35								•						Indoor use	(€ (400 V as standard)
	HRS100/150 Standard type	±1.0	5 to 35									•	•				Outdoor installation IPX4	(€ (400 V as standard)
	HRSH090 Inverter type	±0.1	5 to 40								•						Indoor use	(400 V as standard, 200 V as an option) (M) (Only 200 V as an option)
	HRSH Inverter type	±0.1	5 to 35									•	•	•	•	•	Outdoor installation IPX4	(400 V as standard, 200 V as an option)

Circulating Fluid/Facility Water Line Equipment



Flow Switch: Monitors the flow rate and temperature of the circulating fluid and facility water



3-Color Display Electromagnetic Type Digital Flow Switch LFE



Digital Flow Switch for Deionized Water and Chemical Liquids PF2D 4-Channel Flow Monitor PF2 200



Tubing T





Pressure Switch: Monitors the pressure of the circulating fluid and facility water





2-Color Display **High-Precision Digital** Pressure Switch ISE80





Pressure Sensor for General Fluids *PSE56*□, *57*□ **Pressure Sensor** Controller PSE200, 300, 300AC

Particle Filter



Fittings and Tubing

S Coupler/Stainless Steel (Stainless Steel 304) KKA





Refer to the Web Catalog for details.





Series	Material
Т	Nylon
TU	Polyurethane
TH	FEP (Fluoropolymer)
TD	Modified PTFE (Soft fluoropolymer)
TL	Super PFA
TI M	PFA















Fluoropolymer Fittings LQ

