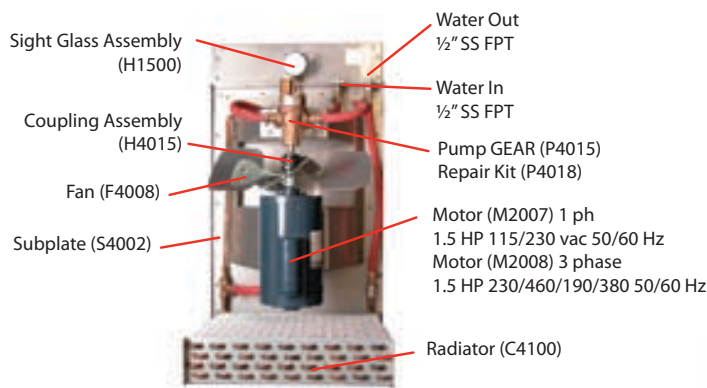


Water Recirculators

R4000 COOLING SYSTEM



SPECIFICATIONS:

- Factory set at 50 psi adjustable to 100 psi
- 25 gallon reservoir
- 115 / 230 vac 50 / 60 Hz 1 ph
- 20.4 / 10.2 amp : 60 Hz 1 ph
- 230 / 190 vac 50 / 60 Hz 3 ph
- 460 / 380 vac 50 / 60 Hz 3 ph
- 5.4 / 2.7 amp: 60 Hz 3 ph
- 55,000 BTU
- Dimensions: 36"L x 19.5W x 35"H
- 1/2" FPT SS Pipe - water in and out
- Visible water level / water flow sight glass
- Net weight: 170 lbs / 77 kg

The R4000 Cooling System is designed for:

Equipment	UP TO
M.I.G. guns	1500 amps
T.I.G. torches	1500 amps
RESISTANCE Welders	300 KVA
INDUCTION Welding	15 KW

55,000 BTU / HR @ 75 Degrees Differential between ambient and return water temperature.

R4000: Rotary GEAR Pump (only)

- 10.0 gpm at 50 psi
- Built in by-pass to tank
- Rebuildable Pump (Repair Kit No. P4018)

- Stainless steel construction eliminates coolant contamination due to electrolysis or chemical reactions.
- All units are plumbed with copper tubing and reinforced hose.
- New extended life pump.
- Air flows into patented high efficiency radiator first for maximum efficiency.
- No external plumbing is required because of closed loop water system.
- A water level float gauge and filler cap are combined in a single unit multi-purpose sight glass which enables operator to observe return water at a distance.



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